



Cleaning runoff water

Naturally!

Building more sustainable cities

 TENCATE
GeoClean®



... naturally

**SIGNIFICANT VOLUMES
OF RUNOFF WATER**

1 04 >

**HYDROCARBON
POLLUTION**

2 06 >

**FOUR ACTIONS
FOR ONE PURPOSE**

3 08 >

**TENCATE GEOCLEAN®
PERFORMANCE**

4 10 >

**TENCATE GEOCLEAN®
PROPERTIES**

5 12 >

**HOW TO INSTALL
TENCATE GEOCLEAN®?**

6 14 >

**WHICH AQUATEXILE
FOR WHICH ROAD?**

7 15 >

SIGNIFICANT VOLUMES OF RUNOFF WATER

TODAY'S CHALLENGES

- dense urban areas comprise more than 70% impermeable artificial surfaces on average.
- impermeable surfaces in Europe have increased by 38% in the last 25 years;

Urbanisation produces significant volumes of runoff water:

- There is 55% of rainwater runoff in cities compared to 10% in rural areas

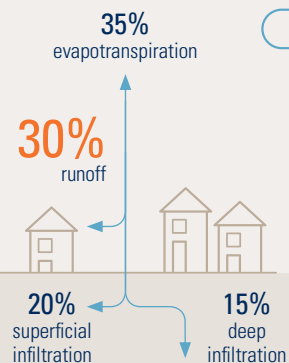


75% to 100%
of impermeable surfaces
in cities

- > The largest proportions of impermeable surfaces are in urban and peri-urban areas.

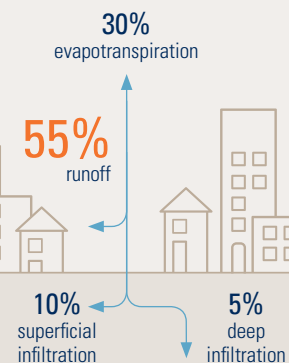
Peri-urban area with low-rise homes

35-50%
of impermeable surface



Dense urban areas

75-100%
of impermeable surface





Climate change has led to greater occurrences of extreme meteorological events. Heavy rains are becoming even more intense, impermeable surfaces are producing substantial volumes of runoff water, and the risk of flooding has increased.

Rainwater can infiltrate locally through permeable surfaces:

green roofs, green spaces, and permeable roads.

These roads can be made of ungrouted mineral or concrete pavement, gravel, or grassy soil enclosed in honeycomb-type mats.

Depending on the permeability of the existing soil, permeable roads can directly infiltrate water into the subsoil or be combined with underground retention systems such as ultra lightweight structures with crates.



HYDROCARBON POLLUTION

DID YOU KNOW?

Large amounts
of hydrocarbons
are released
on roads
and car parks
every day

The rate is about 0.2 g/m²/week
on roads and car parks

For example, oil leaks can reach up to
200 litres oil /year on a 20,000 m²
supermarket car park with 400 spaces.



Thus up to
4 Litres
per week

A large proportion of these hydrocarbons
may infiltrate the soil.

While around 30% of these hydrocarbons
degrades outdoors, 70% may be carried off
by runoff, infiltrating the soil and polluting
the subsurface and aquifers.

To protect aquifers, it is essential
to design infrastructure that promotes
local infiltration of rainfall and cleans
polluted runoff water prior to infiltration.

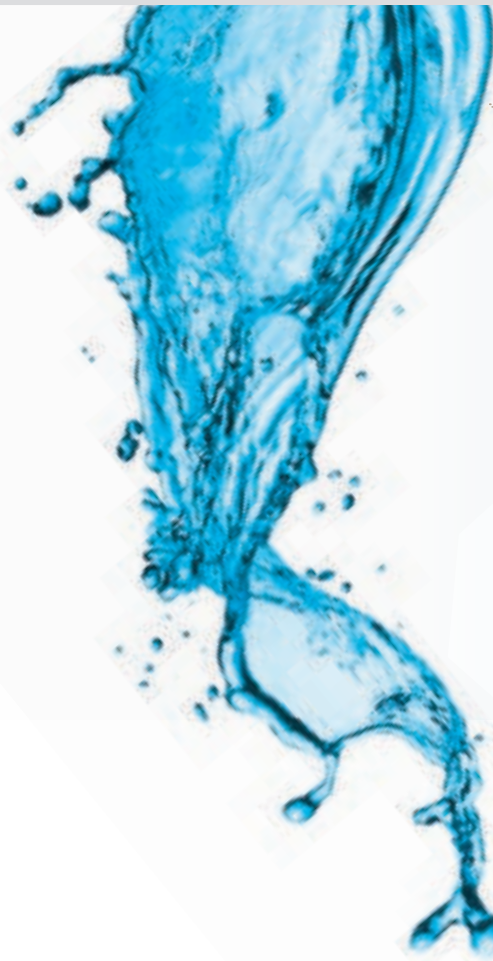
THIS POLLUTION
HAS A DISASTROUS EFFECT
ON THE ENVIRONMENT, SINCE

A SINGLE LITRE OF OIL



CAN CONTAMINATE

1,000,000 litres
of natural water



CAN COVER

1,000,000 m²
of water surface
[100 hectares]

TenCate GeoClean®
is the ideal solution
alongside **permeable pavements**
for infiltrating clean water
into the ground



FOUR ACTIONS FOR ONE PURPOSE

TenCate GeoClean® is an **eco-friendly and sustainable** solution for **cleaning oil-polluted runoff water**.



It is a bicolour two-layer aquatextile with a unique structure that naturally traps and biodegrades oil from runoff water, to protect aquifers and ensure that only clean water infiltrates the natural soil.

To do this, TenCate GeoClean® has four simultaneous actions

1 CLEANS OIL OUT OF RUNOFF WATER

TenCate GeoClean® cleans water by **fixing oil** in its **oleophilic top blue layer**.

When oil-polluted water percolates through TenCate GeoClean®'s unique porous structure, the **oil immediately adheres to the surface of the many thin oleophilic continuous filaments**, while clean water flows out.

2 PROVIDES HIGH WATER INFILTRATION CAPACITY

TenCate GeoClean® is **highly permeable**, with or without oil trapped into its structure.

It offers a high **margin of safety** to instantly **infiltrate all types of rain**, even during the strongest storms.



TENCATE GeoClean®

TenCate GeoClean®

houses a natural ecosystem

Aquatextile

A textile for managing water quality in the soil.

3 CLEANS CAPTURED OIL

TenCate GeoClean® **naturally biodegrades** the oil trapped in its filamentous structure because it houses a **sustainable cleaning ecosystem** in its blue layer.

To prevent any risk of the aquatextile becoming saturated with the trapped oil under normal operating conditions in the event of diffuse and regular oil leaks, TenCate GeoClean® **activates a natural biodegradation of the oil by the site's microorganisms.**

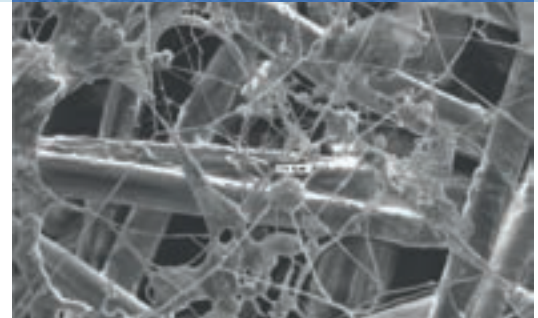
It offers **optimal living conditions** to attract oil-degrading bacteria and fungi:

- ▣ A 3D **porous filamentous structure** supports this **microbiota** and **maintains sufficient oxygen**;
- ▣ The gentle **release of a natural growth activator** boosts oil biodegradation, which occurs several weeks after the oil is trapped;
- ▣ TenCate GeoClean® **stores water** in its white bottom layer to **maintain the moisture** needed for microbial life.

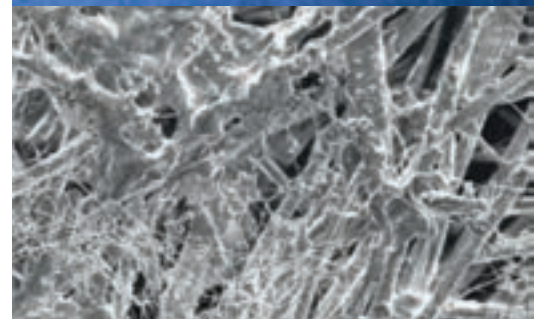
It is a **sustainable, maintenance-free** water cleaning process.

4 ENSURES SAFETY IN CASE OF AN ACCIDENTAL SPILL

In case of **accidental and localised spill**, TenCate GeoClean® offers **additional oil storage capacity** in its white filamentous layer.



> Microscopic fungi and mycelium on the filaments



> Oil degrading biofilm on the filaments



TENCATE GEOCLEAN® PERFORMANCE



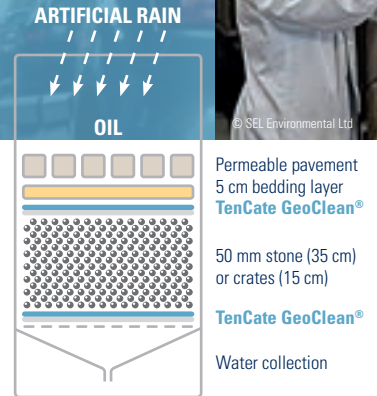
WATER CLEANING AND OIL RETENTION

REGULAR AND DIFFUSE OIL LOAD

Laboratory trials have been carried out to assess the oil retention for a high diffuse load (18 g/m²/week, about **100 times than the average diffuse oil load from parking area**) with **heavy rain** of 13 mm/hr (Return period T=6 months in Western Europe).

The road tested was a permeable structure with two TenCate GeoClean® layers on both sides of a drainage layer between the surface course and the foundation.

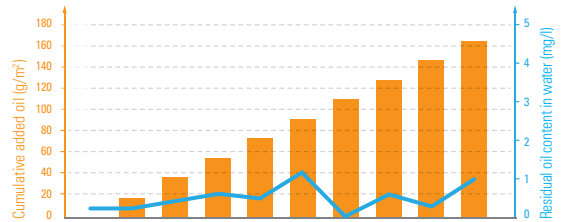
Results show that when runoff infiltrates through this pavement system, the **maximum residual hydrocarbon content** in the percolating water is **less than 1 mg/l⁽¹⁾**, which is **better than Class 1 oil separators** (5 mg/l) according to EN858-1:2002.



Oil retention rate > 99.9%*

Residual oil content into water percolating through the permeable pavement system with 2 layers of TenCate GeoClean® Crystal

Diffuse oil load: 18 g/m²/week - Rain: 13 mm/hr/week



Residual hydrocarbon content in the water (blue curve) after 9 diffuse oil loadings (orange bars)

ACCIDENTAL HIGH OIL LOADS

TenCate GeoClean® offers **additional safety** in case of **an accidental localised oil spill**.

The same pavement system was subject to spot loads of **0.6 l/m²** (corresponding to one large 6 litres car engine emptying over a 10 m² parking space) combined with an **extreme rainstorm** of 65 mm/hr (Return period T=100 years in Western Europe).

Despite these severe conditions, the structure with the TenCate GeoClean® aquatextile performed the same as with a diffuse load, with maximum residual hydrocarbon content into the percolating water of less than 1 mg/l.

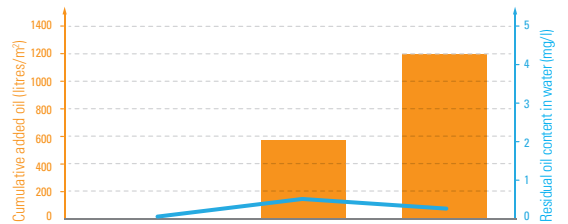
The two TenCate GeoClean® products, Crystal and Pure, have even higher retention capacities, able to retain two or more accidental spills in exactly the same place (low occurrence).



Residual hydrocarbon content in the water < 1mg/l*

Residual oil content into water percolating through the permeable pavement system with 2 layers of TenCate GeoClean® Crystal

Spot oil load: 0.6 l/m² - Rain: 65 mm/hr



Residual hydrocarbon content in the water (blue) after 2 large oil loadings (orange)

(1) 1 mg/l or 1 ppm - Data from the KTP project in collaboration with the University of Coventry and SEL Environmental, UK.

* : Performance of the described pavement system.

Maximum oil retention
of TenCate GeoClean® Crystal
is more than 1 litre/m²

2 WATER PERMEABILITY

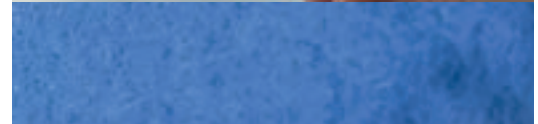
The very open 3D structure of the TenCate GeoClean® aquatextile offers very high water permeability, much higher than the **permeability of the surrounding soils**, even sandy soils. This excellent performance allows for **instantaneous infiltration of a 100 year rainfall** (65 mm/hr) or even stronger, without water retention at the surface, even when the aquatextile has reached its maximum retention capacity (when the residual content of hydrocarbons in the percolation water exceeds 1 mg/l).

3 OIL CLEANING

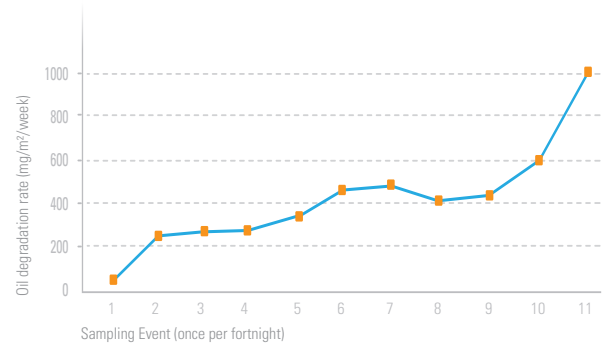
TenCate GeoClean® is an aquatextile that offers an optimum environment for the development of an ecosystem that effectively degrades hydrocarbons.

In an experiment, the **biodegradation** speed of a diffuse oil load trapped in the oleophilic filaments quickly reached **1 g/m²/week** just 22 weeks after reaching optimum biodegradation conditions. This rate increased to around **2 g/m²/week about 1 year after** the experiment started, which is about **5 times the average diffuse oil load** from car parks.

TenCate GeoClean® is an **autonomous and self-regulating system** whose **biodegradation rate adjusts** to the amount of diffuse oil. It is therefore **maintenance free**.



➤ Oil drop (at the centre) surrounded by oil degrading bacteria (purple dots)





TENCATE GEOCLEAN® PROPERTIES

TENCATE GeoClean®

STRUCTURE

TenCate GeoClean® oil biodegrading aquatextiles:

- ▣ are made of **continuous oleophilic filaments**;
- ▣ have a **two-layer bicolour structure**.

The **top blue layer**, made of **active filaments**:

- ▣ **cleans water** by **fixing diffuse oil**
- ▣ **activates** the growth of an **oil biodegrading ecosystem**.

The **bottom white layer** is:

- ▣ a **water reserve** to provide **moisture to microorganisms**;
- ▣ a space for **additional oil retention** in the event of a large local spill, which will be gradually biodegraded.

2 A SPECIFIC RANGE DESIGNED TO MEET DIFFERENT NEEDS

The TenCate GeoClean® range includes the following aquatextiles:

- ▣ Origin
- ▣ Crystal
- ▣ Pure

with increasing retention and treatment capacities.

UNDER NORMAL OPERATING CONDITIONS: DIFFUSE AND REGULAR OIL SUPPLY

for example: average oil leakage in a car park is about 10 g HC/m²/year

TenCate GeoClean®		Origin	Crystal	Pure
Maximal oil retention capacity ⁽¹⁾		> 500 g/m ²	> 1000 g/m ²	> 1700 g/m ²
Water treatment efficiency ⁽²⁾	Maximum residual HC content into water after percolating through the structure with TenCate GeoClean®	<1 mg/l		
	Oil retention rate	> 99,9%		
Biodegradation speed of the trapped oil ⁽³⁾		100 g/m ² /an		
Degradation rate compared to diffuse oil input on the car park		x 10		

IN THE EVENT OF A TRAFFIC ACCIDENT: LARGE AND LOCALIZED OIL SPILL

for example: engine oil volume of 6 litres spread on a car park of 10 m²

TenCate GeoClean®		Origin	Crystal	Pure
Maximal oil retention capacity ⁽¹⁾		> 0,6 l/m ²	> 1,2 l/m ²	> 2 l/m ²
Water treatment efficiency ⁽²⁾	Maximum residual HC content into water after percolating through the structure with TenCate GeoClean®	<1 mg/l		
	Oil retention rate	> 99,9%		
Biodegradation: maximum rate ⁽³⁾		+	++	++++

(1) The system tested had a 50 cm thick stone layer, a TenCate GeoClean® layer on the top and bottom sides, and was covered with a concrete permeable structure;

(2) Supply of 18g of oil/m²/hr with a heavy rains of 13 mm/hr, for an average incoming concentration of 1.4 g/l;

(3) Estimate from laboratory measurements calculated for an identical oil input and optimal biodegradation conditions. The quantity of oil degraded depends on the maximal oil retention capacity of each product;

(4) Supply of 0.2 litres of oil/m²/ hr during a 100 year rain of 65 mm/hr, for an average incoming concentration of 2.8 g/l.

Comments

These data are from the KTP project in collaboration with the University of Coventry and SEL Environmental (UK).

Biological degradation involves microorganisms, a variety of living organisms whose activity depends on food availability and living conditions. No matter the conditions, the high oil storage capacity of the TenCate GeoClean® aquatextile buffers the variations in biodegradation.

This process takes time. However, the natural growth activator that gently diffuses out of the TenCate GeoClean® filaments speeds up oil biodegradation and self-regulates according to the quantity of hydrocarbons.

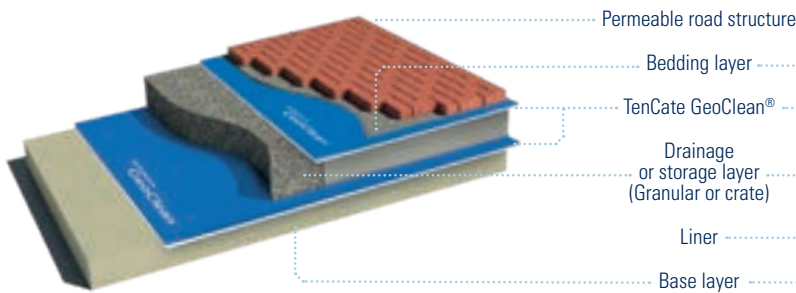
This prevents the structure from becoming saturated with oil.

HOW TO INSTALL TENCATE GEOCLEAN® ?

TenCate GeoClean® is light, easy to transport, and is installed by simply unrolling it at the soil surface.

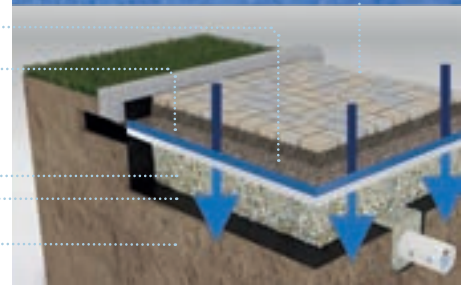
It is therefore a very economical solution to clean runoff water polluted by hydrocarbons from roads.

The best places to install TenCate GeoClean® are infiltration areas between the setting bed for the permeable structure and the lower drainage layer. If there is a permeable base layer, a second level of TenCate GeoClean® is placed preferably under the drainage layer.



TenCate GeoClean® benefits

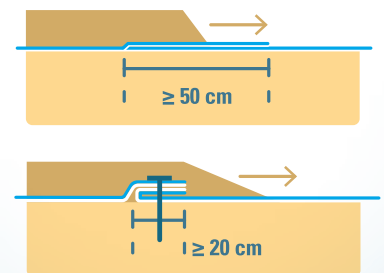
- > Local infiltration of runoff water
- > Protection of the subsurface and aquifers
- > Very effective elimination of hydrocarbons in the water (< 1 ppm) upon installation
- > Ecological: natural and systematic biodegradation using the local microbiota
- > Autonomous and self-regulating system based on inputs
- > Buffer storage in case of accidents
- > Durable and maintenance-free
- > Economical upon installation and over the long term
- > A range adapted to different needs



When water passes through TenCate GeoClean®, the oil load adheres to the aquatextile filaments while clean water percolates through to the groundwater.

When several rolls are installed side-by-side, they should overlap by at least 50 cm to ensure that oil-polluted runoff flows through Tencate GeoClean® everywhere. The overlap should be placed in the direction of the topsoil backfilling. When such overlap is not possible, an alternative is a butterfly fold of the 2 adjacent rolls, also in the direction of the backfilling, preferably held with a pin.

Direction of the backfilling



The TenCate GeoClean® aquatextile ensures safe protection of the underground aquifer thanks to:

- ▣ The homogeneity of its properties across the entire surface,
- ▣ Constant performance regardless of soil variability (cracks, micro-ducts),
- ▣ Characteristics that are quantified and tested in the lab,
- ▣ A fast and systematic start to oil biodegradation due to optimum living conditions for the biotope

WHICH AQUATEXTILE FOR WHICH ROAD?

1 POTENTIAL RISK

This table below is a guide to help you choose the most appropriate TenCate GeoClean® aquatextile according to the application and its environment. It crosses the extent of the oil pollution (volume of oil released) with the impact of this pollution on the environment (the site's sensitivity to pollution).⁽¹⁾

	DIFFUSE OR ACCIDENTAL OIL SPILL POLLUTION		ENVIRONMENTAL IMPACT	
LOW	Low-density peri-urban areas □ Houses and small buildings □ Sport areas □ Secondary access roads □ Small car parks (< 50 u.)		URBAN AREAS	
MEDIUM	Dense peri-urban areas □ Small towns centre □ Artisanal areas □ Large car park □ Secondary roads with light vehicles		COUNTRYSIDE AREAS	
HIGH	High traffic roads and lorry parking areas		NATURAL AREAS	

2 PRODUCT SELECTION

TenCate GeoClean®

LEVEL OF DIFFUSE OR ACCIDENTAL OIL SPILL POLLUTION

ENVIRONMENTAL IMPACT	LOW Access roads and small parkings		MEDIUM Main road and medium car park	HIGH Roads and lorry parking areas
	GRASSY SOIL ENCLOSED IN HONEYCOMB-TYPE MATS	UNGROUTED MINERAL OR CONCRETE PAVEMENT		
LOW urban areas	Origin	Origin	Crystal	Crystal
MEDIUM countryside areas	Origin	Crystal	Crystal	Pure
HIGH natural areas	Crystal	Crystal	Pure	Pure

Detailed product safety information can be obtained upon request. This information is based on the best data available to us. These are only suggestions for your own experimentation. They are not intended to replace tests you may have to perform to determine for yourself how well our products suit your needs. This information can be modified as you acquire new knowledge or experiences. In the absence of control over the particular conditions in which our products are used, TenCate Geosynthetics gives no guarantee and declines any responsibility for the use of this information.

This publication shall in no way be considered as authorising the use or recommending the infringement of existing patent rights.

(1) Inspired from a methodology developed by the Grand Lyon Metropole Water Directorate





For more information on projects, installation of the aquatextile and the savings, please contact us:

Cleaning Water.
Naturally

TenCate Geosynthetics Austria GmbH

Schachermayerstr. 18
A-4021 Linz - Austria
Tel. + 43 732 6983 0
Fax + 43 732 6983 5353
service.at@tencategeo.com

TenCate Geosynthetics France S.A.S.

9, rue Marcel Paul - B.P. 40080
95873 Bezons Cedex - France
Tel. + 33 (0)1 34 23 53 63
Fax + 33 (0)1 34 23 53 48
service.fr@tencategeo.com

TenCate Geosynthetics Netherlands B.V.

Europalaan 206
7559 SC Hengelo - The Netherlands
Tel. + 31 (0)546 544 811
service.nl@tencategeo.com

©2018, Koninklijke Ten Cate nv and/or its subsidiaries

This brochure contains proprietary information of Koninklijke Ten Cate nv and/or its subsidiaries (TenCate), including but not limited to trademarks, trade names, and graphic material, as protected by law. Any reproduction, distribution, or sales in any form of the content of this brochure without the express written approval of TenCate is strictly prohibited.

All information published in this brochure is selected with the utmost care, however, no rights whatsoever can be derived from this brochure and/or its content and TenCate accepts no liability for it.

TenCate GeoClean® and all related characters, logos and trade names are claimed and/or registered trademarks and/or trade logos of Koninklijke Ten Cate nv and/or its subsidiaries. Use of trademarks, trade names and other IP rights of TenCate without express written approval of TenCate is strictly prohibited.

Benelux	Tel. + 31 546 544 811 service.nl@tencategeo.com
Central Eastern Europe	Tel. + 43 732 6983 0 service.at@tencategeo.com
Czech Republic	Tel. + 420 2 2425 1843 service.cz@tencategeo.com
France / Africa	Tel. + 33 1 34 23 53 63 service.fr@tencategeo.com
Germany	Tel. + 49 30 3435 02 10 service.de@tencategeo.com
Italy	Tel. + 39 0362 34 58 11 service.it@tencategeo.com
Near Middle East	Tel. + 971 4 8103295 service.nme@tencategeo.com
Poland	Tel. + 33 1 34 23 53 63 service.pl@tencategeo.com
Russia / CIS	Tel. + 7 495 1079870 service.ru@tencategeo.com
Scandinavia / Baltics	Tel. + 31 546 544 811 geonordic@tencategeo.com
Spain / Portugal	Tel. + 34 607 499 962 service.es@tencategeo.com
Switzerland	Tel. + 49 30 3435 02 10 service.ch@tencategeo.com
Turkey	Tel. + 43 732 6983 0 service.tr@tencategeo.com
United Kingdom / Ireland	Tel. + 44 1952 588 066 service.uk@tencategeo.com